

# **KETJENFLEX® 8**

Plasticizer and adhesion promoter

AXC.02.05

#### **General Information**

KETJENFLEX® 8 is a toluene sulfonamide based additive used in Plastics, Inks, Adhesives and Coatings.

## **Description and Application**

KETJENFLEX® 8 is used as a premium plasticizing additive in Plastics, Ink, Adhesive and Coating formulations. Due to its high solvation power KETJENFLEX® 8 effectively plasticizes many resin systems including nitrocellulose, polyamide, PVAC, rosin, epoxy, polyurethane, cellulose acetate and various biopolymers.

In addition, systems formulated with KETJENFLEX® 8 show improved resistance to oils, solvents and moisture. KETJENFLEX® 8 has good UV and thermal stability. In Coatings, Inks and Adhesives it additionally acts as adhesion promoter. Applications include:

- PVAC based coatings and adhesives
- Nitrocellulose based inks and coatings
- Ablative antifouling coatings
- Powder coatings
- Cellulose acetate compositions
- Synthetic polyamides
- Epoxy based coatings and adhesives
- Nail lacquers
- Casein based plastics

Feature	Property
Sulfonamide	· Low bleeding, reduced
backbone	leaching
	<ul> <li>Improved anchoring</li> </ul>
	<ul> <li>Improved pigment wetting</li> </ul>
Phenyl moiety	<ul> <li>Excellent adhesion</li> </ul>
	<ul> <li>Improved corrosion</li> </ul>
	resistance
High solvation	<ul> <li>Increased efficiency</li> </ul>
power	<ul> <li>Broad application spectrum</li> </ul>

Specifications		
Active content:	≥ 99.0%	
Water content:	≤ 0.7%	
Colour (as such):	<100 Pt/Co	

Acid value:  $\leq$  0.7mg KOH/g Viscosity (at 25°C):  $\leq$  250 - 400 mPa.s

### **Physical Properties**

Specifications

Appearance: clear, slightly yellow liquid Boiling point (1kPa): 320 °C

Flash point (opencup): 174 °C Density: 1200 kg/m<sup>3</sup>

#### **Toxicological information**

Acute toxicity (oral): LD50 rat > 2000 mg/kg Genotoxicity, Amestest: not mutagenic

Biodegradation: Not readily biodegradable

KETJENFLEX® 8 is approved by the U.S. Food and Drug Administration (FDA) according to CFR 21, sections:

- 175.105, 175.300, 175.320, 175.390
- 176.180
- 177.1200, 177.1210, 177.1520

KETJENFLEX® 8 is listed on the Swiss Ordinance 'Verordnung' 817.023.21 Annex 6 Part A.

## **Packaging**

• 240 kg in steel drums, 4 on a pallet

#### Storage

Prolonged storage below 0°C (32°F) may cause product to crystallize. If crystallization occurs, melt by heating to 40-45°C (104-113°F) making sure all crystals are dissolved. Incomplete dissolution can result recrystallization. Keep packaging well closed. Store in a cool dry place.

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